

Form # PD030105JS

## PRODUCT SPECIFICATIONS

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Specification: Pilot Hole Sizes for Lag Screws

The pilot hole size as indicated in the 2005 NDS code. Always refer to the latest locally adopted NDS code for current requirements, as well as additional information governing the design and installation of standard lag screws.

Pilot hole size can range as follows:

Soft Wood

40% to 70% of the shank diameter for wood with  $G \le 0.5$ .

Medium Wood

60% to 75% of the shank diameter for wood with  $0.5 < G \le 0.6$ .

Hard Wood

65% to 85% of the shank diameter for wood with a specific gravity (G) > 0.6.

## Typical Pilot Hole (Drill Bit) Sizes By Lag Screw Diameter

	SOFT WOOD	MEDIUM WOOD	HARD WOOD
LAG SIZE	Groups III & IV	Group II	Group I
1/4"	3/32"	5/32"	3/16"
5/16"	9/64"	3/16"	13/64"
3/8"	11/64"	15/64"	1/4"
1/2"	15/64"	5/16"	11/32"
5/8"	5/16"	13/32"	29/64"
3/4"	13/32"	1/2"	9/16"