

PRODUCT DESCRIPTION

APS 500[®] is a one-component, low-modulus, moisture curing, advanced polymer adhesive and sealant. The product's one component design ensures that it cures rapidly when exposed to atmospheric moisture to form a durable bond and can be applied in a wide range of temperature and weather conditions (-40° F to 140°F). It is engineered to deliver aggressive adhesion with the most common construction substrates, while ensuring complete compatibility. These unique features make it the sealant of choice for professionals everywhere. APS500 is UV resistant.

USES

APS 500[®] can be used for a variety of applications including, but not limited to; roofing, siding, windows, doors, concrete & masonry, metal buildings, EFIS, HVAC, marble/granite, etc.. Do not use on asphaltic materials.

DIRECTIONS FOR USE

Read and understand technical data sheet completely before beginning installation. Always do a test area to ensure product satisfaction and to become familiar with proper application techniques.

SURFACE PREPARATION

The substrate must be clean, frost free and free of any oils, greases or incompatible sealers that may interfere with adhesion. Do not apply if surface is contaminated. Can be applied to damp surfaces, but best results are achieved when applied to a clean dry surface.

APPLICATION

Cut nozzle to desired bead size. Apply with caulking gun, forcing adhesive/sealant onto the substrate. Tool if necessary.

CLEAN-UP

Clean excess material with mineral spirits or similar solvent.

CURING

Under normal conditions (70°F, 50% RH) material cures in 48 hours. The higher the humidity and temperature, the faster the cure.

CHEMICAL & PHYSICAL PROPERTIES

| PHYSICAL PROPERTY | TEST METHOD | TYPICAL VALUE |
|------------------------------------|-------------------|---|
| Tensile Strength | ASTM D412 | 205 psi |
| Elongation | ASTM D412 | 500% |
| Shore Hardness | ASTM C661 | 30 +/- 5 |
| Service Temperature | | -75°F to +300°F |
| Joint Sealant Designation | ASTM C920 | Type S, Grade NS, Class 50, use A, NT, G, M |
| ¹ Adhesion and Cohesion | ASTM C719 | Pass on glass, aluminum and concrete for +/- 50% movement |
| Staining | ASTM D2203 | None |
| VOC | EPA Method 24 | 14 g/L |
| Low Temp. Flexibility | ASTM C 711 | Pass -10 ° F ¼ inch mandrel |
| High Temp. Flexibility | Industrial Method | Up to 200° F |
| Cure Rate | Industrial Method | 48 hours |
| Skin Time Cure Time | Industrial Method | 40° F at 40% humidity 40 minutes 2 - 3 days 75° F at 50% humidity 10 minutes < 24 hours 95° F at 95% humidity 5 minutes |

APPROXIMATE* LINEAR FEET/COVERAGE PER 10.1 FL. OZ. CARTRIDGE (298 ML)

| | | WIDTH | | | | | | | |
|-------|------|-------|------|------|------|------|------|------|----|
| | | 1/8" | 1/4" | 3/8" | 1/2" | 5/8" | 3/4" | 7/8" | 1" |
| DEPTH | 1/8" | 99 | 49 | 33 | 24 | 20 | 16 | 14 | 12 |
| | 1/4" | | 24 | 20 | 12 | 10 | 8 | 7 | 6 |
| | 3/8" | | | 11 | 8 | 6 | 5 | 5 | 4 |
| | 1/2" | | | | 6 | 5 | 4 | 3 | 3 |

LIMITATIONS

Do not apply over contaminated surfaces. Best result when applied over a clean dry surface. Always utilize the Safety Data Sheet (SDS) for information on Personal Protective Equipment (PPE) and health hazards.

STORAGE/SHELF LIFE

Be sure to rotate inventory accordingly. Material must be stored in a low humidity (<50% RH) environment at room temperature (73 +/- 2°F) in their unopened container. Cartridges must be used within 10 months from date of manufacture.

PACKAGING

10.1 oz. Cartridge: 24/case, 80 cases/pallet



DISCLAIMER: All information is non-binding and without guarantee. Before using the products, all specifications and calculations must be checked by a suitably qualified person and local regulations must be observed. This document is subject to revision. We reserve the right to make technical changes. (0321-1)