

Economy HSS Fractional Straight Shank Jobbers Length

- · Economical high speed steel for general drilling
- Black oxide finish for corrosion resistance
- 118° point

General Purpose HSS Fractional Straight Shank Jobbers Length



- · For general use in metal, wood and plastic
- 118° standard point, bright finish

Economy HSS Fractional 3/8" Reduced Shank Jobbers Length

- · Economical high speed steel for general drilling
- Black oxide finish for corrosion resistance
- 118° point
- 3/8" reduced shank to fit all 3/8" drills

General Purpose HSS Fractional 1/4" Reduced Shank Jobbers Length



- 118° standard point, bright finish
- 1/4" reduced shank to fit in all 1/4" drills

SELECT 135° SPLIT POINT FOR THE BEST DRILLING PERFORMANCE USE TO PRE-DRILL MATERIAL FOR INSTALLING SELF-TAPPING SCREWS

HSS Screw Machine Length Fractional

- Also known as "stubbies"
- · Shorter length for increased strength and rigidity
- 135° split point*
- Black oxide finish
- · Ideal for industrial applications

HSS Wire Gauge Screw Machine Length



- Numbered from 1 through 60 (large to small)
- · Used where more precisely sized holes are required
- 135° split point up to and including #42
- · Drills exact size hole for tapping
- · Shorter length for increased strength and rigidity

Double End HSS Fractional

- Drills twice as many holes as a single end drill bit
- 135° split point
- 2" overall length

Extra Long Length Drill Bits for Retrofit Roofing and Electrical Applications

HSS Fractional Straight Shank 6" and 12" Aircraft Extension

- Used for drilling in hard-to-reach areas and to run wires and cable.
- Use for installing base plates in and retro-fit roof application.
- 135° split point* with heavy-duty web

Choose high quality CHAMPION or NORSEMAN Brands



	Contents
	1/16" through 1/2" by 32nds
	1/16" through 1/2" by 64ths
r Set	1/16" through 1/2" by 64ths, A through Z, 1 through 60

DISCLAIMER: All information is non-binding and without guarantee. Before using the products, all specifications and calculations must be checked by a suitably qualified person and local regulations must be observed. This document is subject to revision. We reserve the right to make technical changes. (0321-1)

TRIANGLE FASTENER CORPORATION

800.486.1832 | www.trianglefastener.com

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General Purpose HSS 3/8" Reduced Shank Metal Index Sets