

The carbon

steel drill tip is

welded to the

304SS body

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304 SS

Carbon Steel

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NEW!

#12 Pancake with

304 STAINLESS STEEL BI-METAL SELF-DRILLING SCREWS

The largest selection of 304 stainless steel bi-metal self-drilling screws The head and threads are made of 304 stainless steel, providing exceptional corrosion protection and ductility. The drill point is made of hardened carbon steel welded to the body. Sizes that will drill and tap steel up to 1/2" thick!

Sizes • Specifications • Part Numbers

Head			Drilling	¹ Load Bearing	Part Number	
Style		Description	Thickness	Length W/W	No Washer	With Washer
5/16" AF HWH	Α	#12-14 x 1" DP1	.090" max	.470"		12100HWT1S3BMBW
	в	#12-14 x 1" DP3	.059"236"	.350"	12100HWT3S3BM	12100HWT3S3BMBW
		#12-14 x 1-1/4" DP3		.550"	12125HWT3S3BM	12125HWT3S3BMBW
		#12-14 x 1-3/8" DP3		.750"	12137HWT3S3BM	12137HWT3S3BMBW
		#12-14 x 2" DP3		1.375"	12200HWT3S3BM	12200HWT3S3BMBW
	_	#12-14 x 1-1/2" DP5	.157"472"	.500"	12150HWT5S3BM	12150HWT5S3BMBW
	С	#12-14 x 2-1/4" DP5		1.220"	12225HWT5S3BM	12225HWT5S3BMBW
3/8" AF HWH	D	1/4-14 x 1" DP2	.047"118" (AL = .125")	.468"	14100HWT2S3BM	14100HWT2S3BMBW
		1/4-14 x 1-1/2" DP2		.970"	14150HWT2S3BM	14150HWT2S3BMBW
		1/4-14 x 2" DP2		1.4327"	14200HWT2S3BM	14200HWT2S3BMBW
	E	1/4-20 x 1-1/8 DP4	.100" - 312"	.375"	14112HWT4S3BM	14112HWT4S3BMBW
		1/4-20 x 1-1/2" DP4		.718"	14150HWT4S3BM	14150HWT4S3BMBW
		1/4-20 x 2" DP4		1.203"	14200HWT4S3BM	14200HWT4S3BMBW
	F	1/4-20 x 2" DP5	.125" - 500"	.937"	14200HWT5S3BM	14200HWT5S3BMBW
		1/4-20 x 4" DP5		1.3968"	14400HWT5S3BM	14400HWT5S3BMBW
T25 TORX	G	#12-14 x 1" DP2	.047"118"	.340" (n/w)	12100TPCULT2S3BM	
#2 Square	н	#12-14 x 1" DP3	059"210"	.375"	12100SPC3BM	
	1	#12-14 x 2" DP3	000210	1.750"	12200SPC3BM	
T-25 TORX	J	#12-14 x 1" DP1	.090" max	.475"		12100TBT1S3BMBW
	к	#12-14 x 2" DP2	.059"118"	1.475"	12200TBT2S3BM	12200TBT2S3BMBW
		#12-14 x 1" DP3	.059"236"	.350"	12100TBT3S3BM	12100TBT3S3BMBW
		#12-14 x 1-3/8" DP3		.750"	12137TBT3S3BM	12137TBT3S3BMBW
	L	#12-14 x 1-1/2" DP5	.157"472"	.510"	12150TBT5S3BM	12150TBT5S3BMBW
	М	T-25 TORX WEDGE BIT			Part Number: TB25W	

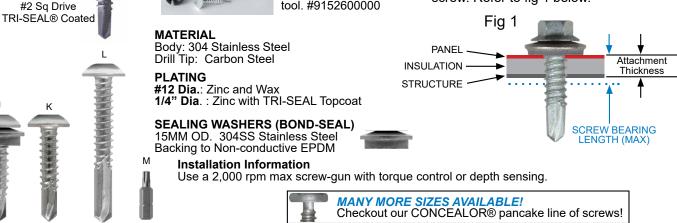


Notes

1. Add .125" to bearing length for no washer.

2. TORX Recess: Must use a T25W Torx Wedge bit.

For best installation of button head screws, use the BUTTON-DRIVE[™] tool. #9152600000 Screw Length Selection The attachment thickness should not exceed the load bearing length of the screw. Refer to fig 1 below.



All information is non-binding and without guarantee. Before using the products, all specifications and calculations must be checked by a suitably qualified person and local regulations must be observed. This document is subject to revision. We reserve the right to make technical changes. (0321-1)

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