



### Specifically Formulated for Fasteners, Rivets, & Metal Closures

Triangle Fastener offers Kalida-Kote painting process, producing perfect color matched fasteners, rivets, and metal closure. We start by using a special formula polyurethane enamel with UV protection that is expertly color matched.

After spraying, we cure the finish by baking to produce a tough chip resistant finish assuring long-life. Kalida-Kote is compatible with Kynar paint finishes.

### Specifications

Finish: Gloss Enamel 85 units minimum at 60 degrees  
Exterior Catalyst

Thickness: 1.6 - 2.0 mils

Adhesion: ASTM D 3359 - Excellent  
No peeling or removal

Impact Resistance: ASTM D 2794 Good: > 10 in.lbs.

Abrasion Resistance: ASTM D 4060 Good

Corrosion Resistance: Salt Spray - 1,000 hrs  
(< 5% red rust) Kesternich - 30 cycles

**KALIDA-KOTE™** is compatible with Kynar® paint finishes.



- Polyurethane enamel can be matched to any color and is UV resistant!
- Baked on finish provides a tough, chip resistant finish.
- Customized painting of metal closure and gutter straps.
- Special colors in 3 days or less!!

Abrasion & ME Abuse	Excellent	Acids	Excellent
Alkalis	Excellent	Color & Glass Retention	Excellent
Humidity	Excellent	Salts	Excellent
Solvents	Very Good	Weather	Excellent

### Our 4-step process assures a perfect color match and durable finish!

#### STEP 1

##### Color Matching

We color match using a spectrophotometer that provides consistent color matching.

#### STEP 2

##### Priming

Special etching primer provides a superior base for the application of the paint.

#### STEP 3

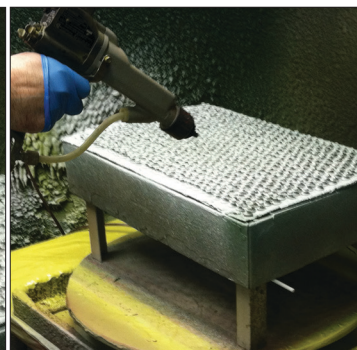
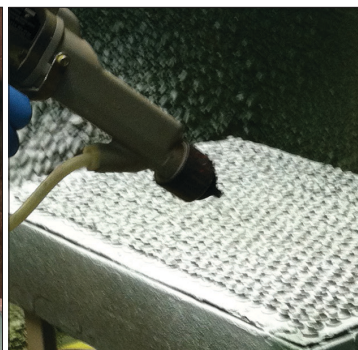
##### Spraying

Polyurethane enamel is applied uniformly to provide superior coverage.

#### STEP 4

##### CURING

We cure the paint to produce a tough chip resistant finish.



All information is non-binding and without guarantee. Before using the products, all specifications and calculations must be checked by a suitably qualified person and local regulations must be observed. This document is subject to revision. We reserve the right to make technical changes. (0321-1)